# **USER MANUAL**







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# **ABOUT THIS MANUAL**

## Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

### Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

# SAFETY INSTRUCTIONS



# WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. One piece of 150A fuse is provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

# INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

There are two different types of built-in solar chargers: PWM and MPPT solar charger. For the detailed product specification, please consult your local dealers.

## Features

- Pure sine wave inverter
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

# **Basic System Architecture**

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

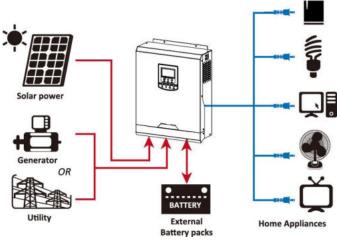
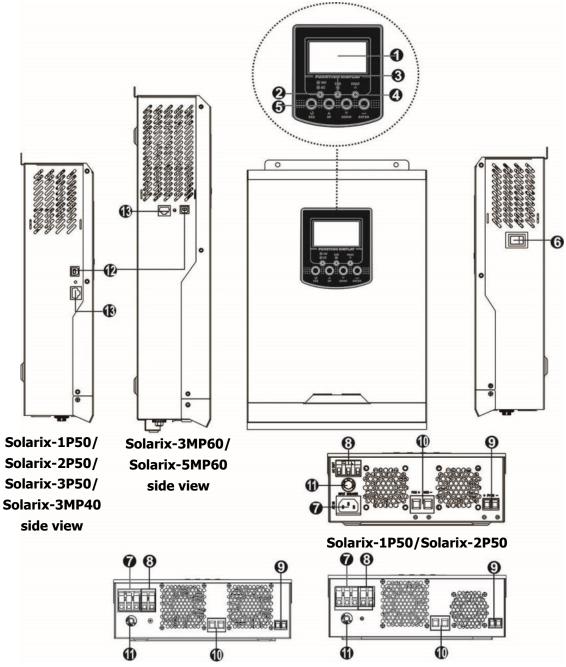


Figure 1 Hybrid Power System

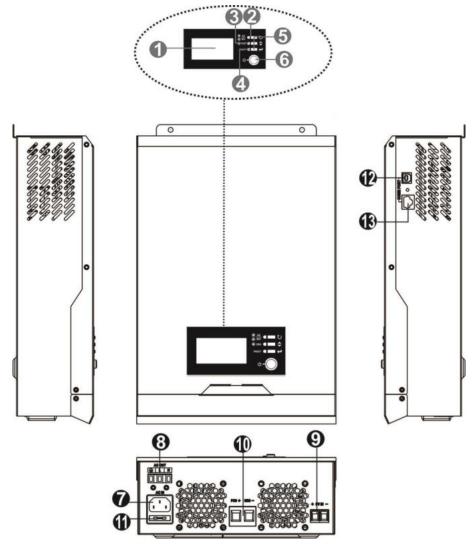
## **Product Overview**



Solarix-3MP60/Solarix-5MP60



- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input
- 8. AC output
- 9. PV input
- 10. Battery input
- 11. Circuit breaker
- 12. USB communication port
- 13. RS-232 communication port



Solarix-1MP40/Solarix-2MP40

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input
- 8. AC output
- 9. PV input
- 10. Battery input
- 11. Fuse
- 12. USB communication port
- 13. RS-232 communication port

# INSTALLATION

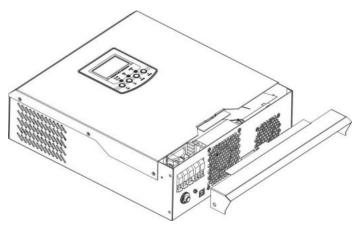
# **Unpacking and Inspection**

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD x 1
- DC Fuse x 1 (only for Solarix-3P50/Solarix-3MP40/Solarix-5MP60 models)
- Ring terminal x 1 (only for Solarix-3P50/Solarix-3MP40/Solarix-5MP60 models)
- Strain relief plate x 2 (not for Solarix-1MP40/ Solarix-2MP40 models)
- Screws x 4 (not for Solarix-1MP40/ Solarix-2MP40 models)

## Preparation

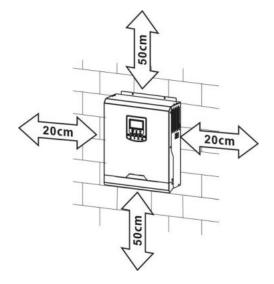
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



# **Mounting the Unit**

Consider the following points before selecting where to install:

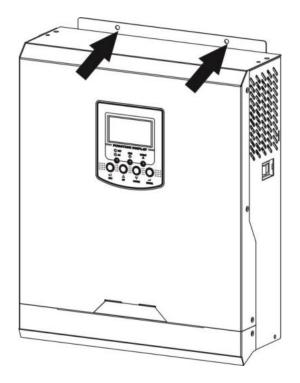
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.





#### SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.



## **Battery Connection**

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

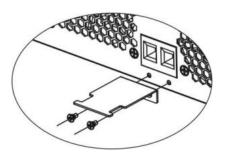
#### **Recommended battery cable size:**

Model	Wire Size	Cable (mm <sup>2</sup> )	Torque value ( max )
Solarix-1P50/Solarix-1MP40/		25	
Solarix-2P50/Solarix-2MP40	1 x 4AWG 25		2 Nm
Solarix-3P50/Solarix-3MP40 /	1 x 2AWG	25	Z INITI
Solarix-3MP60/Solarix-5MP60	I X ZAWG	35	

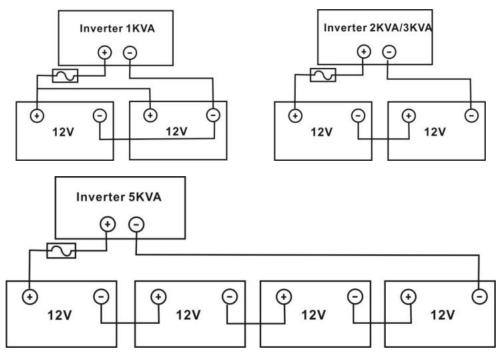
Please follow below steps to implement battery connection:

- 1. Remove insulation sleeve 18 mm for positive and negative conductors.
- 2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.
- 3. Fix strain relief plate to the inverter by supplied screws as shown in below chart.

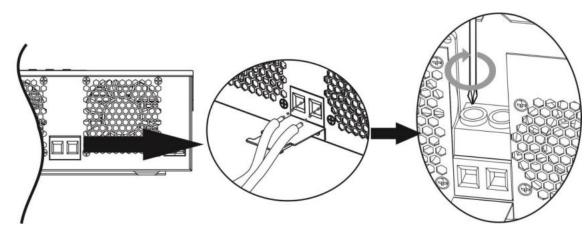




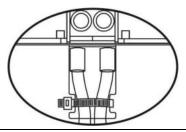
4. Solarix-1P50/Solarix-1MP40 model supports 12VDC system, Solarix-2P50/Solarix-2MP40/Solarix-3P50/Solarix-3MP40 model supports 24VDC system and Solarix-5MP60 model supports 48VDC system. Connect all battery packs as below chart. It's suggested to connect at least 100Ah capacity battery for Solarix-1P50/Solarix-2P50/ Solarix-3P50/Solarix-1MP40 Solarix-2MP40/ Solarix-3MP40/ Solarix-3MP60 model and at least 200Ah capacity battery for Solarix-5MP60 model.



5. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals. Recommended tool: #2 Pozi Screwdriver



6. To firmly secure wire connection, you may fix the wires to strain relief with cable tie.



#### WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

# AC Input/Output Connection

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 10A for Solarix-1P50/Solarix-1MP40, 20A for Solarix-2P50/Solarix-2MP40, 32A for

Solarix-3P50/Solarix-3MP40/Solarix-3MP60 and 50A for Solarix-5MP60.

**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

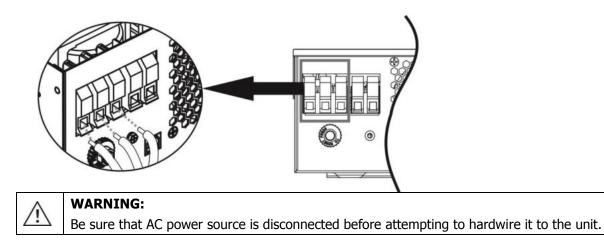
<b>3</b>					
Model	Gauge	Cable (mm <sup>2</sup> )	Torque Value		
Solarix-1P50/Solarix-1MP40	16 AWG	1.5	0.6 Nm		
Solarix-2P50/Solarix-2MP40	14 AWG	2.5	1.0 Nm		
Solarix-3P50/Solarix-3MP40 / Solarix-3MP60	12 AWG	4	1.2 Nm		
Solarix-5MP60	10 AWG	6	1.2 Nm		

#### Suggested cable requirement for AC wires

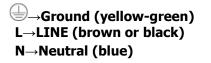
Please follow below steps to implement AC input/output connection:

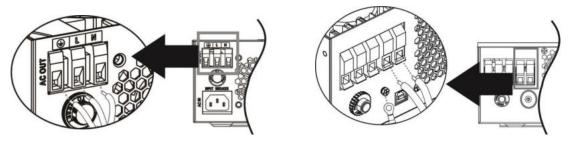
- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. For Solarix-1P50/Solarix-1MP40/Solarix-2P50/Solarix-2MP40 models, simply connect AC utility to AC input of the inverter with a plug.

For Solarix-3P50/Solarix-3MP40-Solarix-5MP60 models, insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.



4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor () first.





Solarix-1P50/Solarix-1MP40/Solarix-2P50/Solarix-2MP40 Solarix-3P50/Solarix-3MP40/Sol

#### arix-5MP60

5. Make sure the wires are securely connected.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

## **PV** Connection

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Cable (mm <sup>2</sup> )	Torque value ( max )
Solarix-1P50/Solarix-1MP40/Solarix-2P50/ Solarix-2MP40/Solarix-3P50/Solarix-3MP40	1 x 8AWG	10	1.6 Nm
Solarix-3MP60/Solarix-5MP60	IXOAWO	10	1.0 Mill

#### PV Module Selection: (Only for Solarix-1P50/Solarix-2P50/Solarix-3P50 model)

When selecting proper PV modules, please be sure to consider below requirements first:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.

Charging Current (PWM)	50Amp			
System DC Voltage	12Vdc 24Vdc 48Vdc			
Operating Voltage Range	15~18Vdc	30~32Vdc	60~72vdc	
Max. PV Array Open Circuit Voltage	55Vdc	80Vdc	105Vdc	

 Max. Power Voltage (Vmpp) of PV modules should be close to best Vmp of inverter or within Vmp range to get best performance. If one PV module cannot meet this requirement, it's necessary to have several PV modules in series connection.

**Maximum PV module numbers in Series:** Vmpp of PV module \* X pcs = Best Vmp of Inverter or Vmp range

**PV module numbers in Parallel:** Max. charging current of inverter / Impp

Total PV module numbers = maximum PV module numbers in series \* PV module numbers in parallel

Take Solarix-1P50/Solarix-1MP40 inverter as an example to select proper PV modules. After considering Voc of PV module not exceeds 50Vdc and max. Vmpp of PV module close to 15Vdc or within 13Vdc  $\sim$  18Vdc, we can choose PV module with below specification.

Maximum Power (Pmax)	85W	Max. PV module numbers in series
Max. Power Voltage Vmpp(V)	17.6V	1 ➔ 17.6 x 1 ≒ 15 ~ 18
Max. Power Current Impp(A)	4.83A	PV module numbers in parallel
Open Circuit Voltage Voc(V)	21.6V	10 → 50 A / 4.83
Short Circuit Current Isc(A)	5.03A	Total PV module numbers
		$1 \times 10 = 10$

#### Maximum PV module numbers in Series: 1 PV module numbers in Parallel: 10 Total PV module numbers: 1 x 10 = 10

Take Solarix-2P50/Solarix-2MP40/Solarix-3P50/Solarix-3MP40 model inverter as an example to select proper PV module. After considering Voc of PV module not exceed 80Vdc and max. Vmpp of PV module close to 30Vdc or within 30Vdc ~ 32Vdc, we can choose PV module with below specification.

Maximum Power (Pmax)	260W	Max. PV module numbers in series
Max. Power Voltage Vmpp(V)	30.9V	1 → 30.9 x 1 ≒ 30 ~ 32
Max. Power Current Impp(A)	8.42A	PV module numbers in parallel
Open Circuit Voltage Voc(V)	37.7V	6 → 50 A / 8.42
Short Circuit Current Isc(A)	8.89A	Total PV module numbers
		$1 \times 6 = 6$

Maximum PV module numbers in Series: 1 PV module numbers in Parallel: 6 Total PV module numbers: 1 x 6 = 6 Take Solarix-5MP60 model inverter as an example to select proper PV module. After considering Voc of PV module not exceed 105Vdc and max. Vmpp of PV module close to 60Vdc or within 56Vdc ~ 72Vdc, we can choose PV module with below specification.

Maximum Power (Pmax)	260W	Max. PV module numbers in series
Max. Power Voltage Vmp	o(V) 30.9V	2 ➔ 30.9 x 2 ≒ 56 ~ 72
Max. Power Current Imp	(A) 8.42A	PV module numbers in parallel
Open Circuit Voltage Voc	V) 37.7V	6 → 50 A / 8.42
Short Circuit Current Isc(	A) 8.89A	Total PV module numbers
	-	$2 \times 6 = 12$

Maximum PV module numbers in Series: 2 PV module numbers in Parallel: 6 Total PV module numbers: 2 x 6 = 12

#### **PV Module Selection:**

#### (Only for Solarix-1MP40/Solarix-2MP40/Solarix-3MP40 Solarix-3MP60 model)

- When selecting proper PV modules, please be sure to consider below parameters:
- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	Solarix-1P50/So	Solarix-2P50/So	Solarix-3P50/9	Solarix-3MP60	Solarix-5MP60
	arix-1MP40	arix-2MP40	olarix-3MP40		
Max. PV Array Open Circuit Voltage	102Vdc		145	Vdc	
PV Array MPPT Voltage Range	15~80Vdc	30~8	0Vdc	30~115Vdc	60~115Vdc

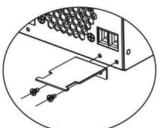
Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations for Solarix-3P50/Solarix-3MP40, Solarix-3MP60 and Solarix-5MP60 are listed as below table.

Maximum Power (Pmax)	250W	Solarix-1P50/Solarix-1MP40: 2 pieces in serial.
Max. Power Voltage Vmpp(V)	30.1V	Solarix-2P50/Solarix-2MP40/Solarix-3P50/Solarix-3MP40:
Max. Power Current Impp(A)	8.3A	2 pieces in serial and 2 sets in parallel.
Open Circuit Voltage Voc(V)	37.7V	Solarix-3MP60:
Short Circuit Current Isc(A)	8.4A	<ul> <li>2 pieces in serial and 3 sets in parallel, or</li> </ul>
		<ul> <li>3 pieces in serial and 2 sets in parallel.</li> </ul>
		Solarix-5MP60:
		<ul> <li>2 pieces in serial and 6 sets in parallel, or</li> </ul>
		<ul> <li>3 pieces in serial and 4 sets in parallel</li> </ul>

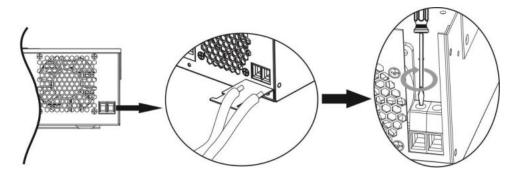
#### **PV Module Wire Connection**

Please follow below steps to implement PV module connection:

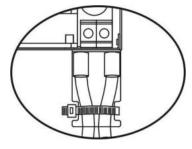
- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- 2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.
- 3. Fix strain relief plate to the inverter with supplied screws as shown in below chart.



4. Check correct polarity of wire connection from PV modules and PV input connectors. Then, connect positive pole (+) of connection wire to positive pole (+) of PV input connector. Connect negative pole (-) of connection wire to negative pole (-) of PV input connector. Screw two wires tightly in clockwise direction. Recommended tool: 4mm blade screwdriver

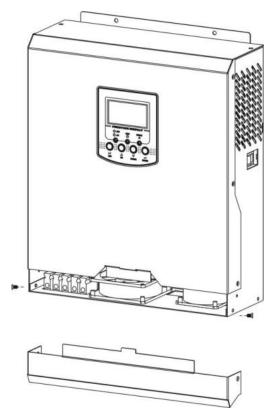


5. To ensure wires are securely connected, you fix wires to the strain relief with cable tie.



## **Final Assembly**

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



## **Communication Connection**

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

# **OPERATION**

# **Power ON/OFF**

# Side view of unit

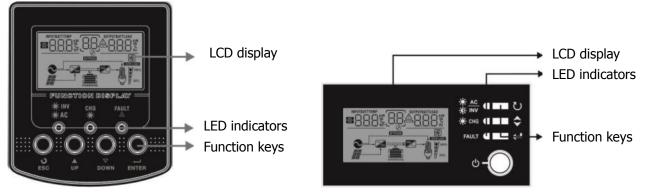
#### Solarix-1MP40/ Solarix-2MP40 models

The remaining models

Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch to turn on the unit. For Solarix-1MP40/ Solarix-2MP40, the power switch is located on the LCD control panel. For the remaining models, the power switch is located in the side of the inverter/charger.

## **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



#### **LED Indicator**

L	ED Indicator		Messages
	Solid On C		Output is powered by utility in Line mode.
	Green	Flashing	Output is powered by battery or PV in battery mode.
-☆- CHG	Croon	Solid On	Battery is fully charged.
	Green	Flashing	Battery is charging.
FAULT	Red	Solid On	Fault occurs in the inverter.
FAULI	Reu	Flashing	Warning condition occurs in the inverter.

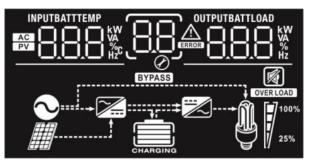
#### Function Keys for Solarix-1P50/Solarix-2P50 and Solarix-3P50/Solarix-3MP40/ Solarix-5MP60 models

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

#### Function Keys for Solarix-1MP40/ Solarix-2MP40 models

Function Key		Description
Ċ	ESC	To exit setting mode
\$	SCROLL	To go to next selection
+	ENTER	To confirm the selection in setting mode or enter setting mode

# **LCD Display Icons**



Icon	Function description		
Input Source Infe	ormation		
AC	Indicates the AC input.		
PV	Indicates the PV input		
	Indicate input voltage, input frequency, PV voltage, charger current (if PV in charging for 3K models), charger power (only for Solarix-1MP40/Solarix-2MP40/Solarix-3MP40/Solarix-3MP60/Solarix-5MP60 model), battery voltage.		
<b>Configuration Pro</b>	ogram and Fault Information		
88	Indicates the setting programs.		
	Indicates the warning and fault codes.		
88	Warning: flashing with warning code. Fault: lighting with fault code		
<b>Output Informati</b>	Output Information		
	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.		
Battery Informat	ion		

	-	_	n
-			
		_	

Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.		
Status	Battery voltage	LCD Display
	<2V/cell	4 bars will flash in turns.
Constant	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
Current mode / Constant	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
Voltage mode	> 2.167 V/cell	Bottom three bars will be on and the top
		bar will flash.
Floating mode.	Batteries are fully charged.	4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage		Battery Voltage	LCD Display	
Load >50%		< 1.85V/cell		
		1.85V/cell ~ 1.933V/cell		
		1.933V/cell ~ 2.017V/cell		
		> 2.017V/cell		
		< 1.892V/cell		
		1.892V/cell ~ 1.975V/cell		
Load < 50%		1.975V/cell ~ 2.058V/cell		
		> 2.058V/cell		
Load Information				
OVER LOAD	Indicates overload.			

Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.

<b>M 1</b> <sup>100%</sup>	0%~24%	25%~49%	50%~74%	75%~100%	
25%	7	7			
Mode Operation	Information				
$\sim$	Indicates unit conn	Indicates unit connects to the mains.			
	Indicates unit connects to the PV panel.				
BYPASS	Indicates load is supplied by utility power.				
	Indicates the utility charger circuit is working.				
***	Indicates the DC/AC inverter circuit is working.				
Mute Operation	Mute Operation				
<b>N</b>	Indicates unit alarm is disabled.				

# LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

#### Setting Programs:

Program	ograms: Description	Selectable option	
Frogram	Description	-	
00	Exit setting mode	Escape	
		Solar first	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to low-level warning voltage or the setting point in program 12.
01	01 Output source priority: 01 To configure load power source priority	Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		SBU priority	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
	Maximum charging current: To configure total charging current for solar and utility 02 chargers. (Max. charging current = utility charging current + solar charging current)	10A	blarix-2P50/Solarix-2MP40 model:
02		0 <u>2 IO ^</u> 30A 0 <u>2 30 ^</u>	40A (default for Solarix-1MP40/Solarix-2MP40/Solarix-3 MP40/Solarix-3MP60/Solarix-5MP60 model)

		50A (default for Solarix-1P50/Solarix-2P50/Sol arix-3P50 model)	60A (only available for Solarix-1MP40/Solarix-2MP40/Solarix-3 MP40/Solarix-3MP60/Solarix-5MP60 model)
	Maximum charging current: To configure	Available options in Solarix-3P5 20A 20A 40A (default for Solarix-1MP40/Solarix-2MP40 /Solarix-3MP40/Solarix-3MP6 0/Solarix-5MP60 model)	50/Solarix-3MP40 model: 30A 02 30 ^ 50A (default for Solarix-1P50/Solarix-2P50/Solarix-3P50 model) 02 50 ^
		60A 02 60 ^ Available options in Solarix-3MI 10A 02 10 ^	20A
02	total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	30A 30A 30A 30A 30A 30A 30A 30A	40A 40A 60A (default for Solarix-1MP40/Solarix-2MP40/Solarix-3 MP40/Solarix-3MP60/Solarix-5MP60
		02 <u>50^</u> 70A 02 <u>70^</u>	model) 02 <u>60 ^</u> 80A 02 <u>80 ^</u>
		90A 02 <u>90 ^</u> 110A 02 <u>  10 ^</u>	100A 100 · · · · · · · · · · · · · · · · · ·

		Appliances (default)	If selected, acceptable AC input voltage
		N7 ggi	range will be within 90-280VAC.
03	AC input voltage range		
	Ac input voltage range	UPS	If selected, acceptable AC input voltage
		03 1105	range will be within 170-280VAC.
		AGM (default)	Flooded
		Աշ Զնո	ט'א 11 כט
05	Detterreture	©	
05	Battery type	User-Defined	If "User-Defined" is selected, battery
		USE	charge voltage and low DC cut-off
		Ø	voltage can be set up in program 26, 27 and 29.
		Restart disable	Restart enable
06	Auto restart when		
	overload occurs	(default) の <u>しとう</u>	
		Restart disable	Restart enable
07	Auto restart when over temperature occurs	07 664	Πη τις
		U」ととは (default) の	
		50Hz (default)	60Hz
09	Output frequency	<u>N9 50</u>	<u>09 so</u>
		Available options in	
			larix-2P50/Solarix-2MP40 model:
		10A	20A (default)
		I I I I I I I I I I I I I I I I I I I	11 208
		Available options in Solarix-3P5	O/Solarix-3MP40 model:
		15A	25A (default)
		<u> </u>  _ <u>  58_</u>	' <u>,                                    </u>
	Maximum utility	Available options in Solarix-3M	P60/Solarix-5MP60 model:
	charging current	2A	10A
	Note: If setting value in	11 20	!! 100
11	program 02 is smaller	1°18	i₀i <u>      </u>
11	than that in program in	20A	30A (default)
	11, the inverter will apply charging current	NOS 1	11 308
	from program 02 for	0	©
	utility charger.	40A	50A
		U 408	1,1 SOR
			Ø <u> </u>
		60A	
		iji bUH	
		v ———	

		Available options in Solarix-1P	50/Solarix-1MP40 model:
		11.0V	11.3V
		11.5V (default)	11.8V
	Setting voltage point	RATT	
12	back to utility source	<u>اي ا آزه </u>	l <u>S [] 8,</u>
12	when selecting "SBU priority" or "Solar first"	12.0V	12.3V
	in program 01.	PATT	BATT
		<u>"051    </u>	1 <u>2</u> <u>12</u> <u>3</u>
		12.5V	12.8V
		DATT	BATT
		12 <u>125'</u>	1 <u>5 158,</u>
		Available options in	
			blarix-3P50/Solarix-3MP40/Solarix-3MP60
		model:	
		22.0V	22.5V
		15 2 <u>5</u> 0,	12 225°
		0	Ø <u> </u>
		23.0V (default)	23.5V
		15 23U <sup>,</sup>	12 235'
		0	©
	Setting voltage point	24.0V	24.5V
12	back to utility source when selecting "SBU	12 240°	12 245,
12	priority" or "Solar first"	Ø	
	in program 01.	25.0V	25.5V
		12 230,	12 255,
		0	0
		Available options in Solarix-5M 44V	P60 model: 45V
		BATT	BATT
		lç YY	lç 45'
		46V (default)	Ø 47V
		BATT	BATT
		12 46 <sup>r</sup>	lç 47
		Ø	Ø <u> </u>

		48V	49V
		¦∂,8,	
		50V	51V
		I2SO	
		Available options in Solarix-1P5	
		Battery fully charged	12.0V
	Setting voltage point		<u>_137150</u>
13	back to battery mode when selecting "SBU	12.3V	12.5V
15	priority" or "Solar first" in program 01.	13 <u>'E.</u> 3'	
		12.8V	13.0V
		13 <u>158</u> ,	
		13.3V	13.5V (default)
		13.8V	14.0V
		14.3V	14.5V
	Setting voltage point		
13	back to battery mode when selecting "SBU priority" or "Solar first"	Available options in Solarix-2P50/Solarix-2MP40/So model:	larix-3P50/Solarix-3MP40/Solarix-3MP60
	in program 01.	Battery fully charged	24V
		24.5V	25V
			1 <u>3</u> _ <u>2</u> <u>5</u> <u>0</u> ,
		25.5V	26V
		¦ <u>3</u> _ <u>2<sup>™</sup>5</u> _	1 <u>3</u> _ <u>2</u> 6 <u>0</u> ×

		26.5V	27V (default)
		13_ <u>265×</u>	1 <u>3</u>
		27.5V	28V
		1 <u>3</u> _ <u>2</u> <u>7</u> <u>5</u> <u>×</u>	1 <u>3</u> _ <u>~8</u>
		28.5V	29V
		¦ <u>3_285</u> r	1 <u>3</u> _ <u>2</u> 8
		Available options in Solarix-5M	P60 model:
		Battery fully charged	48V
		49V	50V
		¦ <u>∂490</u> ,	13_ <u>500</u> ×
		51V	52V
			1 <u>3</u> _ <u>520</u> ×_
		53V	54V (default)
12	Setting voltage point back to battery mode	13_ <u>530</u> ×	
13	when selecting "SBU priority" or "Solar first"	55V	56V
	in program 01.	13_ <u>550</u> ×	1 <u>3</u> _ <u>560</u> ×_
		57V	58V
		13_ <u>570</u> ×	¦ <u>∂_\$80</u> °_
		-	ng in Line, Standby or Fault mode,
		charger source can be program Solar first	Solar energy will charge battery as first
	Charger source priority: To configure charger source priority	16 [50	priority.
16		0	Utility will charge battery only when solar energy is not available.
		Utility first	Utility will charge battery as first priority.
		IP CAF	Solar energy will charge battery only when utility power is not available.
L		Ø	then dency power is not available.

		Solar and Utility (default)	Solar energy and utility will charge		
		16 501	battery at the same time.		
		Only Solar	Solar energy will be the only charger		
		i <u>b USU</u>	source no matter utility is available or not.		
		If this inverter/charger is working	ng in Battery mode or Power saving		
			harge battery. Solar energy will charge		
		battery if it's available and sufficient.			
10		Alarm on (default)	Alarm off		
18	Alarm control	18 <u>- 2011</u>	₩ <u>-60</u>		
		Return to default display	If selected, no matter how users switch		
		screen (default)	display screen, it will automatically		
		וא בקף	return to default display screen (Input		
19	Auto return to default	Ø <u> </u>	voltage /output voltage) after no button		
	display screen	Stay at latest screen	is pressed for 1 minute. If selected, the display screen will stay		
			at latest screen user finally switches.		
		Backlight on (default)	Backlight off		
20	Backlight control	20 100	20 1 00		
	Beeps while primary	Alarm on (default)	Alarm off		
22	source is interrupted	22 AUU	22 RUE		
	Overload bypass:	O     D			
	When enabled, the unit	Bypass disable (default)	Bypass enable		
23	will transfer to line	23 692	27 LYE		
	mode if overload occurs in battery mode.	-9-000			
		Record enable (default)	Record disable		
25	Record Fault code	25 FEN	25 645		
		Solarix-1P50/Solarix-1MP40 de	-		
		ru 26 i			
			<u> </u>		
		Solarix-2P50/Solarix-2MP40/So	larix-3P50/Solarix-3MP40/Solarix-3MP60		
26		default setting: 28.2V			
	Bulk charging voltage (C.V voltage)		BATT		
		ן ני כאָ ל	8.2*		
		Solarix-5MP60 default setting:	56.4V		
		, ru 26 c	ĞŲ⊻		
		<u>_</u> _©			

		If calf defined is calested in program E, this program can be set up		
		If self-defined is selected in program 5, this program can be set up.		
		Setting range is from 12.5V to 15.0V for 1K model, 25.0V to 30.0V for		
		Solarix-2P50/Solarix-2MP40 model, 25.0V to 31.5V for		
		Solarix-3P50/Solarix-3MP40/Solarix-3MP60 model and 48.0V to 61.0V for		
		Solarix-5MP60 model. Increment of each click is 0.1V.		
		Solarix-1P50/Solarix-1MP40 default setting: 13.5V		
		<u>_FLU</u> 2 <u>] [<u>3</u><u>S</u></u>		
		Solarix-2P50/Solarix-2MP40/Solarix-3P50/Solarix-3MP40/Solarix-3MP60 default setting: 27.0V		
	Floating shareing	_FLn_5 <u>°_5,0,</u>		
27	Floating charging voltage	Solarix-5MP60 default setting: 54.0V		
	Voluge	_FLU_2 <u>]_SΨ̈́O'</u> _		
		If self-defined is selected in program 5, this program can be set up.		
		Setting range is from 12.5V to 15.0V for 1K model, 25.0V to 30.0V for		
		Solarix-2P50/Solarix-2MP40 model, 25.0V to 31.5V for		
		Solarix-3P50/Solarix-3MP40/Solarix-3MP60 model and 48.0V to 61.0V for		
		Solarix-5MP60 model. Increment of each click is 0.1V.		
		Solarix-1P50/Solarix-1MP40 default setting: 10.5V		
	Low DC cut-off voltage	2 <u>910.5×</u>		
		Solarix-2P50/Solarix-2MP40/Solarix-3P50/Solarix-3MP40/Solarix-3MP60 default setting: 21.0V		
		<u>878</u>		
29		Solarix-5MP60 default setting: 42.0V		
		2 <u>9420</u> _		
		If self-defined is selected in program 5, this program can be set up.		
		Setting range is from 10.5V to 12.0V for 1K model, 21.0V to 24.0V for		
		Solarix-2P50/Solarix-2MP40/Solarix-3P50/Solarix-3MP40/Solarix-3MP60		
		model and 42.0V to 48.0V for Solarix-5MP60 model. Increment of each		
		click is 0.1V. Low DC cut-off voltage will be fixed to setting value no		
		matter what percentage of load is connected.		
30		Battery equalization Battery equalization disable (default)		
	Battery equalization	177 EEU 177 E92		
	Dattery equalization	If "Flooded" or "User-Defined" is selected in program 05, this program		
		can be set up.		

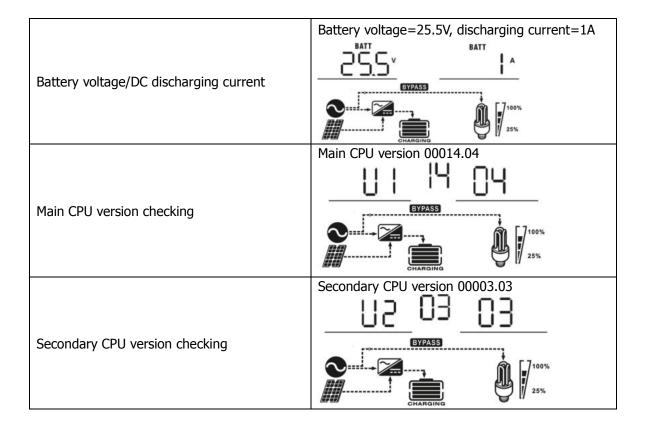
		Solarix-1P50/Solarix-1MP40 default setting: 14.6V				
			r-3P50/Solarix-3MP40/Solarix-3MP60			
		default setting: 29.2V				
31	Battery equalization voltage	<u></u>	<u>2×</u>			
	Voltage	Solarix-5MP60 default setting: 58.4	W			
			L-Iv			
		Setting range is from 12.5V to 15.0	V for Solarix-1P50/Solarix-1MP40			
		model, 25.0V to 30.0V for Solarix-2P50/Solarix-2MP40 model, 25.0V to				
		31.5V for Solarix-3P50/Solarix-3MP40/Solarix-3MP60 model and 48.0V to				
		61.0V for Solarix-5MP60 model. Inc	crement of each click is 0.1V.			
		60min (default)	Setting range is from 5min to			
33	Battery equalized time	133 68	900min. Increment of each click is			
		120min (default)	5min. Setting range is from 5min to 900			
34	Battery equalized		min. Increment of each click is 5			
	timeout		min.			
		30days (default)	Setting range is from 0 to 90 days.			
35	Equalization interval	35 204	Increment of each click is 1 day			
		35 იიი	Disable (default)			
	Equalization activated immediately	Enable	7 <u>6 892</u>			
36		If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery				
		equalization immediately and LCD main page will shows "Eq". If				
		"Disable" is selected, it will cancel equalization function until next				
		activated equalization time arrives based on program 35 setting. At this				
		time, "ビゴ" will not be shown in LCD main page.				

# **Display Setting**

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power (only for Solarix-1MP40/Solarix-2MP40/Solarix-3MP40/Solarix-3MP60/Solarix-5MP60 model), battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V
Input frequency	Input frequency=50Hz
PV voltage	PV voltage=60V
Charging current	Charging current=50A
Charging power (only for Solarix-1MP40/Solarix-2MP40/Solarix-3MP40/ Solarix-3MP60/Solarix-5MP60 model)	MPPT charging power=500W
Battery voltage and output voltage	Battery voltage=25.5V, output voltage=230V

	Output frequency=50Hz
Output frequency	
Load percentage	Load percent=70%
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.
Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart. $\begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$



# **Operating Mode Description**

Operation mode	Description	LCD display
Standby mode / Power saving mode <b>Note:</b> *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short	PV energy and utility can charge batteries.	Charging by utility and PV energy.

circuited and so on.		
		Charging by PV energy.
		No charging.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy.
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.

# **Battery Equalization Description**

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

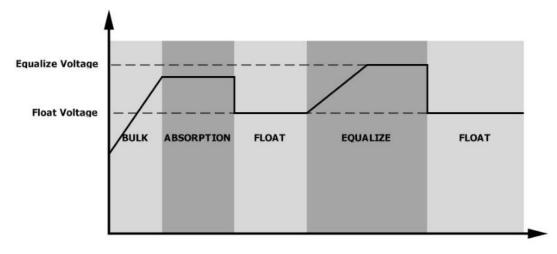
#### • How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 35.
- 2. Active equalization immediately in program 36.

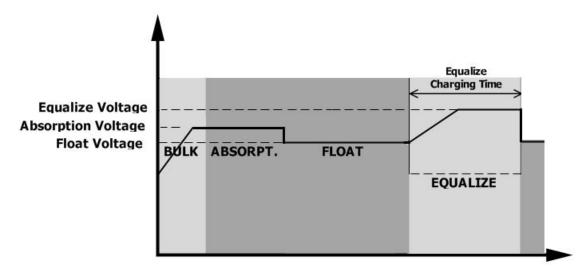
#### • When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

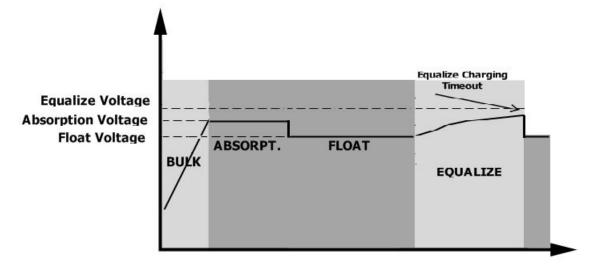


#### • Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



# **Fault Reference Code**

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	<u> </u>
03	Battery voltage is too high	
04	Battery voltage is too low	<u> </u>
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is abnormal. (For Solarix-3P50/Solarix-3MP40 model) Output voltage is too high. (For Solarix-3MP60/Solarix-5MP60 model)	<u>[</u> ]5,
07	Overload time out	
08	Bus voltage is too high	08,
09	Bus soft start failed	09,
51	Over current or surge	
52	Bus voltage is too low	52
53	Inverter soft start failed	<u> </u>
55	Over DC voltage in AC output	<u> </u>
56	Battery connection is open	<u>[</u> 56]
57	Current sensor failed	[] J
58	Output voltage is too low	<u>58</u>

NOTE: Fault codes 51, 52, 53, 55, 56, 57 and 58 are only available in Solarix-3MP60/Solarix-5MP60 model.

# **Warning Indicator**

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	Ū∃ <sup>▲</sup>
04	Low battery	Beep once every second	᠐ᡃᠲᢩ᠌᠌
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	[ID] <sup>▲</sup>
E9	Battery equalization	None	[E9 <sup>A</sup>

# SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	Solarix-1P50 /Solarix-1MP 40	Solarix-2P5 0/Solarix-2 MP40	Solarix-3P5 0/Solarix-3 MP40	Solarix-3MP 60	Solarix-5MP 60
Input Voltage Waveform	Sinusoidal (utility or generator)				
Nominal Input Voltage			230Vac		
Low Loss Voltage			.70Vac±7V (UP /ac±7V (Applia		
Low Loss Return Voltage			.80Vac±7V (UP Vac±7V (Applia		
High Loss Voltage			280Vac±7V		
High Loss Return Voltage			270Vac±7V		
Max AC Input Voltage			300Vac		
Nominal Input Frequency		50Hz /	/ 60Hz (Auto de	etection)	
Low Loss Frequency			40±1Hz		
Low Loss Return Frequency			42±1Hz		
High Loss Frequency			65±1Hz		
High Loss Return Frequency			63±1Hz		
<b>Output Short Circuit Protection</b>	Circuit Breaker				
Efficiency (Line Mode)		>95% ( Rate	d R load, batte	ry full charged	)
Transfer Time			0ms typical (UF s typical (Appli		
<b>Output power derating:</b> When AC input voltage drops to 170V, the output power will be derated.	Out Rated Pow 50% Powe		170V	280V Inpu	► ut Voltage

INVERTER MODEL	Solarix-1P5 0/Solarix-1 MP40	Solarix-2P5 0/Solarix-2 MP40	Solarix-3P50 /Solarix-3MP 40	Solarix-3MP 60	Solarix-5MP 60
Rated Output Power	1KVA/1KW	2KVA/2KW	3KV	A/3KW	5KVA/5KW
Output Voltage Waveform			Pure Sine Wav	e	
Output Voltage Regulation			230Vac±5%		
Output Frequency			50Hz		
Peak Efficiency			93%		
Overload Protection	5s@≥150% load; 10s@105%~150% load				
Surge Capacity	2* rated power for 5 seconds				
Nominal DC Input Voltage	12Vdc	24Vdc	24	łVdc	48Vdc
Cold Start Voltage	11.5Vdc	23.0Vdc	23.0	)Vdc	46.0Vdc
Low DC Warning Voltage					
@ load < 50%	11.5Vdc	23.0Vdc	23.0	)Vdc	46.0Vdc
@ load ≥ 50%	11.0Vdc	22.0Vdc	22.0	)Vdc	44.0Vdc
Low DC Warning Return Voltage					
@ load < 50%	11.7Vdc	23.5Vdc	23.5	ōVdc	47.0Vdc
@ load ≥ 50%	11.5Vdc	23.0Vdc	23.0	)Vdc	46.0Vdc
Low DC Cut-off Voltage					
@ load < 50%	10.7Vdc	21.5Vdc	21.5	ōVdc	43.0Vdc
@ load ≥ 50%	10.5Vdc	21.0Vdc	21.0	)Vdc	42.0Vdc
High DC Recovery Voltage	15Vdc	30Vdc	32	2Vdc	62Vdc
High DC Cut-off Voltage	16Vdc	31Vdc	33	3Vdc	63Vdc
No Load Power Consumption	No Load Power Consumption <25W				<55W

Utility Chargin	g Mode					
INVE	RTER MODEL	Solarix-1P 50/Solarix -1MP40	Solarix-2P 50/Solari x-2MP40	Solarix-3P50/ Solarix-3MP40	Solarix-3MP6 0	Solarix-5M P60
Charging Algo	rithm			3-Step		
AC Charging Current (Max)		20Amp(@V	<sub>I/P</sub> =230Vac)	25Amp (@V <sub>I/P</sub> =230Vac )	60Amp (@V	<sub>I/P</sub> =230Vac)
Bulk Charging	Flooded Battery	14.6		29.2		58.4
Voltage	AGM / Gel Battery	14.1		28.2		56.4
Floating Charg	ing Voltage	13.5Vdc		27Vdc		54Vdc
Charging Curve			2.4394c (2.3594c) 2.2394c TO Bulk (Constant Cur	T1- T1 = 10* T0, minum 10minu, maximum Bhr Absorption (Constant Voltage)	Current	00% 50% me
PWM Solar Charging Mode		Solarix-1 P50/Sola rix-1MP4 0	Solarix-2 P50/Sola rix-2MP4 0	Solarix-3P50/ Solarix-3MP 40	Solarix-5MP60	
Charging Curre	ent			50Amp		
System DC Vol	tage	12Vdc		24Vdc	48	Vdc
<b>Operating Volt</b>	age Range	15~18Vdc	30	0~32Vdc	60~	72vdc
Max. PV Array	Open Circuit Voltage	55Vdc		80Vdc	105	ōVdc
DC Voltage Acc	-			+/-0.3%		
Max Charging ( (AC charger plu	Current us solar charger)	50A	mp	70Amp	110Amp	
MPPT Solar Cha INVERTER MOI		Solarix-1 P50/Sola rix-1MP4 0	Solarix-2P 50/Solarix -2MP40		Solarix-3MP 60	Solarix-5M P60
Charging Curre	ent		40Amp	- ·	60A	mp
PV Array MPPT	Voltage Range	15~80Vdc	3(	)~80Vdc	30~115Vdc	60~115Vdc
Max. PV Array	Open Circuit Voltage		102Vdo	2	145	ōVdc
Max Charging (	Curront		60Amp 120Amp			

Table 4 General Specifications

INVERTER MODEL	Solarix-1P5 0/Solarix-1 MP40	Solarix-2P5 0/Solarix-2 MP40	Solarix-3P50 /Solarix-3MF 40	Solarix-3	Solarix-5 MP60
Safety Certification	CE				
<b>Operating Temperature Range</b>	-10°C to 50°C				
Storage temperature	-15°C~ 60°C				
Humidity	5% to 95% Relative Humidity (Non-condensing)				
Dimension (D*W*H), mm	88 x 225 x 320		100 x 285 x 334	100 x 300 x 440	
Net Weight, kg (Solarix-1P50/Solarix-2P50/Solarix -3P50 model)	4.4	5	6.3	N/A	8.5
Net Weight, kg (Solarix-1MP40/Solarix-2MP40/Sol arix-3MP40/Solarix-3MP60/Solarix -5MP60 model)	4.4	5	6.5	9.5	9.7

# **TROUBLE SHOOTING**

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	<ol> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
No response after power on.	No indication.	<ol> <li>The battery voltage is far too low. (&lt;1.4V/Cell)</li> <li>Internal fuse tripped.</li> </ol>	<ol> <li>Contact repair center for replacing the fuse.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ol> <li>Check if AC wires are too thin and/or too long.</li> <li>Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)</li> </ol>	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.	
	Fault code 07	Overload error. The inverter is overload 105% and time is up.	Reduce the connected load by switching off some equipment.	
		Output short circuited.	Check if wiring is connected well and remove abnormal load.	
	Fault code 05	Temperature of internal converter component is over 120°C. (Only available for Solarix-1P50/Solarix-2P50/ Solarix-3P50/Solarix-1MP40 Solarix-2MP40/ Solarix-3MP40/ Solarix-3MP60 models)	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.	
Buzzer beeps continuously and red LED is on.	Fault code 02	Internal temperature of inverter component is over 100°C.		
		Battery is over-charged.	Return to repair center.	
	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	<ol> <li>Reduce the connected load.</li> <li>Return to repair center</li> </ol>	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.	
	Fault code 52	Bus voltage is too low.		
	Fault code 55	Output voltage is unbalanced.		
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.	